

Work Order ID 133010

133010

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Friday, May 22, 2015 10:51:17 AM

Item ID: D119-646-211 ^{A.P.} ^{15.08.22} ^{O.K. TO SHIP} Accept *N900040100* Setup Start *NS1*
Revision ID: U/R Stop *NS2*
Item Name: Skidtube LH with Run-on Landing Wearplates
Start Date: 5/22/2015 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 5/22/2015 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: WJ Date: MAY 22 2015 Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D119-646	C

100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile &type labels per PPP D119-646-211 CHG004								

MAY 26 2015 ^{DAS} 6 ₉₋₈₉

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

SmD may 21/2015

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MAY 26 2015 ^{DAS} 6 ₉₋₈₉

B129033L+1

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Item ID: D119-646-211

Accept

N900040100

Setup Start

NS1

Revision ID: U/R

Item Name: Skidtube LH with Run-on Landing Wearplates

Stop

NS2Start Date: 5/22/2015 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/22/2015 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D119-646-211 Location: <u>089</u> PPP rev: _____								
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

MAY 26 2015

15/5/27

MCS

MAY 27 2015

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Work Order ID: 133010

133010

Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
12.09.12 as per ECN12-644 DD verf:JLM IPP REV:C 12.11.05
raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:D 13.03.20 raise to
chg004 (ECN 13-534) DD verf:JLM IPP REV:E 14.11.25 IIN REV.C (ECN
14-628) DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-646-241		Manufactured	No			110	Each	4.0000	1	1			
D119-646-241									**	129033		DAS 27 9-89	
Replacement Skidtube with Run-on Landing Wearplates, Fits LH or RH													

Location	Loc Qty	Loc Code
FG083	1	
118478	1	
FG084	2	
118472	1	
118479	1	
FG089	1	
118477	1	

DAS
6
9-89/

D119-646-311

Manufactured No

110 Each 3.0000

D119-646-311

Ground Handling

DAS
6
9-89/

Location	Loc Qty	Loc Code
PK013	2	
124440	2	
PK13	1	
124441	1	

D3883-1

Manufactured No

110 Each 4.0000

D3883-1

Saddle, Outboard LH

DAS
6
9-89/

Location	Loc Qty	Loc Code
ST404	4	
129064	4	

	1	1		
**	131096		DAS 27 9-89	
**	129416		DAS 27 9-89	
	128747			

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

D3884-1

Manufactured No

110

Each

11.0000

D3884-1

Saddle, Inboard LH

DAS
6
9-89

Location

Loc Qty

Loc Code

ST404

11

128748

1

129066

10

**

2
129066

DAS
27
9-89

D2652

Manufactured No

110

Each

348.0000

D2652

Bushing

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

166

129993

66

131928

100

ST012a

137

123711

32

124422

2

129992

0

131087

103

**

16

DAS
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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

AN3C50A

Purchased

No

110

Each

100.0000

8 8

AN3C50A

Bolt

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST338a

72

131651

24

M131367

24

M132169

24

ST346

28

M128491

16

M131263

4

M131856

8

AN4C6A

Purchased

No

110

Each

418.0000

12 12

AN4C6A

Bolt

**

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST312A

152

m131618

152

ST345

252

m130716

52

m131410

200

12

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27
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Work Order ID: 133010

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

MS21250-05-006

Purchased

No

110

Each

65.0000

8

8

MS21250-05-006

DAS

27

9-89

BOLT

DAS

6

9-89

Location

Loc Qty

Loc Code

FG

10

124291

10

ST273A

50

M131379

30

M131620

20

ST298

5

M129795

5

NAS1149C0332R

Purchased

No

110

Each

7,013.000

8

8

NAS1149C0332R

DAS

27

9-89

WASHER

DAS

6

9-89

Location

Loc Qty

Loc Code

FP001

2140

m130325

2140

GA

490

m131618

490

ST260a

16

m131697

16

ST271

4367

m132262

4367

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

2,693.000

~~24~~

24

NAS1149C0432R

WASHER

DAS
8
9-89

Location

Loc Qty

Loc Code

GA	2128
m125807	476
m131467	1652
ST271	565
m131452	565

DAS
27
9-89

NAS1149C0532R

Purchased

No

110

Each

308.0000

~~8~~

8

NAS1149C0532R

WASHER

DAS
6
9-89

Location

Loc Qty

Loc Code

GA	62
116513	62
ST271	246
m128537	46
m131624	200

DAS
27
9-89

MS21043-3

Purchased

No

110

Each

679.0000

~~8~~

8

MS21043-3

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	80
103691	80
FP001	41
m130673	41
GA	309
m130673	15
m131677	294
ST304	249
m131340	249

DAS
27
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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

457.0000

13

MS21043-4

Nut

**

DAS
27
9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

315

m128798

315

ST304

102

m128818

34

m131697

68

D2712

Manufactured

No

110

Each

471.0000

12

D2712

Set Screw

**

DAS
27
9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

FG

55

29962

55

ST012a

416

127910

216

130024

200

D3672-7

Manufactured

No

110

Each

365.0000

24

D3672-7

Washer, Phenolic

**

DAS
27
9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

FG

18

120476

18

ST055

347

120476

6

129987

341

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24

Picklist Print

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Manufactured No

110

Each

763.0000

24

24

D3672-3

Washer, Phenolic

DAS

27

9-89

Location

Loc Qty

Loc Code

FG

119

127875

83

129916

21

84432

11

89273

4

FP001

514

107316

14

132639

500

ST055

130

129916

130

24

Handwritten signature

DAS

27

9-89

D3407-041

Manufactured No

110

Each

8.0000

1

1

D3407-041

Tow Ring

MAY 26 2015

Location

Loc Qty

Loc Code

st530

2

128380

2

ST532

6

107840

3

119184

2

130859

1

1

Handwritten signature

DAS
6
9-89

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/22/2015

Required Date: 5/22/2015

Start Qty: 1.00

Required Qty: 1.00

D3417-5

Manufactured No

110

Each

78.0000

D3417-5

Washer

**

128483

DAS

27

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST038

1

124382

1

ST038A

77

129948

35

131054

42

D3456-1

Manufactured No

110

Each

83.0000

D3456-1

Washer

**

129861

DAS

27

9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST051A

76

128456

3

130974

50

132585

23

MAY 26 2015

6.0 PARTS LIST

DAS
6
9-89

6.1 Standard Skidtubes

Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
	X												D119-646-011	STANDARD SKIDTUBE INSTALLATION WITH WEARPADS, LH
		X											D119-646-012	STANDARD SKIDTUBE INSTALLATION WITH WEARPADS, RH
			X										D119-646-111	STANDARD SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, LH
				X									D119-646-112	STANDARD SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, RH
					X								D119-646-211	STANDARD SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, LH
						X							D119-646-212	STANDARD SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, RH
	1	1					X						D119-646-041	REPLACEMENT STANDARD SKIDTUBE WITH WEARPADS
			1	1				X					D119-646-141	REPLACEMENT STANDARD SKIDTUBE WITH FULL LENGTH WEARPLATES & WEARPADS
									X				D119-646-151	WEARPLATE KIT STANDARD SKIDTUBE
										X			D119-646-241	REPLACEMENT STANDARD SKIDTUBE WITH TRAINING WEARPLATES
											X		D119-646-251	TRAINING WEARPLATES STANDARD SKIDTUBE
	1	1	1	1	1	1							D119-646-311	GROUND HANDLING KIT
1							1						D3887-041	STANDARD SKIDTUBE ASSY. WITH WEARPAD
20								1					D3887-043	STANDARD SKIDTUBE ASSY. WITH WEARPLATE & WEARPAD
26									1				D3847-043	FWD WEARPLATE ASSY
27									1				D3847-045	CENTER WEARPLATE ASSY
28									1				D3847-047	AFT WEARPLATE ASSY
29									5				D3847-1	WEARPAD
30									1				D3847-11	WEARPAD
31									30				AN3C5A	BOLT
32									30				AN960C10L	WASHER (OR NAS1149C0332R)
40										1			D3887-045	STANDARD SKIDTUBE ASSY. TRAINING WEARPLATE
44											1		D3849-041	FWD TRAINING WEARPLATE ASSY
45											1		D3849-043	AFT TRAINING WEARPLATE ASSY
51											16		D3904-1	WASHER
52											8		AN3C46A	BOLT
53											8		MS21043-3	NUT
60	2		2		2								D3883-1	SADDLE, OUTSIDE, LH
61		2		2		2							D3883-2	SADDLE, OUTSIDE, RH
62	2		2		2								D3884-1	SADDLE, INSIDE, LH
63		2		2		2							D3884-2	SADDLE, INSIDE, RH
64	16	16	16	16	16	16							D2652	BUSHING
65	8	8	8	8	8	8							AN3C50A	BOLT
66	12	12	12	12	12	12							AN4C6A	BOLT
67	8	8	8	8	8	8							MS21250-05006	BOLT
68	8	8	8	8	8	8							AN960C10L	WASHER (OR NAS1149C0332R)

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Revision: C
 Date: 13.08.16

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Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
69	24	24	24	24	24	24							AN960C416L	WASHER (OR NAS1149C0432R)
70	8	8	8	8	8	8							AN960C516L	WASHER (OR NAS1149C0532R)
71	8	8	8	8	8	8							MS21043-3	NUT
72	12	12	12	12	12	12							MS21043-4	NUT
73	12	12	12	12	12	12							D2712	SET SCREW
74	16	16	16	16	16	16							D3672-1	WASHER
75	24	24	24	24	24	24							D3672-3	WASHER
76	8	8	8	8	8	8							D3672-1	WASHER
80	1	1	1	1	1	1							D3407-041	TOW RING
81	2	2	2	2	2	2							D3417-5	WASHER
82	1	1	1	1	1	1							D3456-1	WASHER
83	1	1	1	1	1	1							MS21043-4	NUT
90												2	D3886-041	LUG ASSEMBLY
91												8	D2652	BUSHING
92												4	AN3C46A	BOLT
93												4	AN960C10L	WASHER (OR NAS1149C0332R)
94												4	MS21043-3	NUT

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Revision: **C**

Date: 13.08.16